The Jokey standard program.
Practical, reliable and communicative.

All manufacturers and industries worldwide appreciate jokey plastic packaging for food and non-food products. With forward-looking, market-driven innovations, we continue to set standards for the packaging industry. Our broad product portfolio is the result of decades of close cooperation with our customers.

Your packaging partner worldwide.
Competent, personal service is important to us. We are happy to advise you—from the selection of packaging and user-oriented accessories to effective branding. We also support you in the set-up of your filling line. With 15 production sites in 12 countries, we deliver your packaging worldwide in consistently high quality and just in time.
Jokey has stood for outstanding expertise in plastic injection moulding since 1968. As a family-owned company, based in Wipperfürth, Germany, we are one of the world’s largest manufacturers, innovators and technology leaders in the field of rigid plastic packaging—and have been a pioneer in sustainable packaging for more than 30 years.

A global, customer-driven, family-owned company.

The Jokey Group

facts & figures.

15 PLANTS IN 12 COUNTRIES
2,000 EMPLOYEES FROM 43 NATIONS
8,000 CUSTOMERS IN 86 COUNTRIES
496 MILLION EURO TURNOVER
615 INJECTION MOULDING MACHINES
40–1,800 TONS CLOSING FORCE
501 IN-MOULD-LABELING ROBOTS
1990 FIRST BUCKET MADE OF 100% RECYCLATE
A packaging with reason is not only cleverly designed, but also produced in a responsible and resource-saving way.

Jens Stadter — Chief Executive Officer

Set an example as a family.

The Jokey values

Our good market position is due to a sustainable business strategy—shaped by values that the owner family represents both internally and externally. They are the cornerstones of our decisions. Today and in future.

Down-to-earth attitude

Jokey is a traditional and modern global player and regionally committed. We reinvest our profits. Our high equity ratio gives us stability in volatile markets—and agility when it comes to innovation, quality, service and sustainability.

Respectful honesty

We communicate openly, honestly and transparently. We regard feedback as an incentive to improve. By respectful honesty, we open up new creative possibilities for our employees; and we are a trustworthy partner to our customers, partners and stakeholders.

Quality and competence

Every day and everywhere, we strive for quality and competence. It begins with simple things as thoroughness and order and extends to the continuous development of the professional and personal competence of every employee, every manager and every shareholder.

Ecological and social responsibility

As a family business, we take our responsibility towards people and nature very seriously: as a safe and crisis-proof employer, as a guarantor for a sustainable business policy, and as a pioneer for sustainable packaging, and a participant in shaping the ecological balance.

Accomplished plastic expertise.

Our business divisions

Packaging solutions
The right packaging for every purpose.

Jokey Individual
Packaging individually designed and decorated for you.

Jokey Technics
Technical plastic parts of uncompromising quality.

Jokey SPA
Our brand variety for your bathroom idea.

Packaging individually designed and decorated for you.
How can we guarantee the safe and efficient supply of almost eight billion people and, at the same time, deal responsibly with energy, resources and the environment? Plastic packaging will make an elementary contribution if society changes its way of thinking: with a sharper awareness of the importance, but also the potential of recycling and with a differentiated, fact-based assessment of the sustainability of packaging.

Packaging functions with sustainability factor.
- Protects products from transport damage and loss
- Extends the shelf life
- Ensures taste and aroma
- Hygienically and physiologically safe
- Easy handling, better portioning and dosage
- Reduces space and energy requirements for storage and transport
- Offers orientation and creates brand

Many advantages, low weight:
- Light
- Shockproof and durable
- Versatile, shapeable, flexible
- High density
- Resistant to chemicals and temperature
- Technically efficient and resilient
- 100% recyclable with low energy consumption

Did you know?
40% of the harvest in developing countries is lost due to lack of packaging.

The packaging consumption in tonnes would be 53% higher if other packaging materials replaced plastics where possible.

As early as 1990, Jokey brought the first bucket made of 100% recycled material onto the market — and helped to develop the dual system in Germany.

Our goal:
The circular economy.

The longer we actively use plastics in the value-added cycles the more sustainable they become. This requires a globally structured and conscious approach to waste and recycling. As one of the largest manufacturers, we take a special responsibility in this regard. To meet this responsibility, we have developed a guideline on which we measure our packaging and ourselves: the Jokey Eco Concept.
We at Jokey are convinced that the ideal packaging is both maximally functional and maximally sustainable. By developing the Jokey Eco Concept, we have created a guideline for combining both. Our goal: maximum product functionality with minimum ecological footprint. We are working towards this goal with ten fields of action in the areas of Eco Strategy, Eco Resources and Eco Design.
Eco Strategy
The strategic base.

If you want to make a difference, it is best to start with yourself. The first three fields of action of the Jokey Eco Concept underline our comprehensive approach and provide the basis for all others.

Our vision is to become climate neutral by 2050.

360° Responsibility
As a family business, we think long-term. Our future strategy is based on three pillars: solid growth, ecological action and social responsibility. We are convinced that entrepreneurial success requires a careful attitude towards people and nature. Our vision is to become climate neutral by 2050.

CO₂-Balance
As a pioneer in the field of sustainability, our goal is climate-neutral packaging. Until Jokey is fully CO₂-neutral, we offer our customers CO₂ compensation with certificates in sustainable climate projects. Here we work together with a network of NGOs and other stakeholders.

Virgin plastic
Food Contact
Paints, construction materials, chemicals and other non-food products packed just as well and safely in our 100% recycled packaging as in new plastics. High functionality thus meets an ecologically valuable contribution to resource protection — with all finishing options from color to in-mould labelling.

Secondary raw materials
Circular raw materials
Since 2010, we have been working on the replacement of carbon-based polymers with raw materials from biomass. However, not everything that is renewable is of ecological advantage—which is why we at Jokey only use raw materials that have internationally recognised certificates of origin and composition.

Renewable raw materials
Jokey packaging for food contact is produced under the high hygiene regulations of the GFSI standard. In addition, only raw materials are used that meet the legal requirements and are 100% recyclable. In this way, it provides the recycle cycle with high quality, physiologically harmless monomaterial.

Eco Resources
Sustainable materials.

For 30 years, we have been consistently developing our products at many levels of sustainability. The use of sustainable materials, especially recycled materials, is a key factor in this respect.

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Eco Design
The sustainable form.

The design of Jokey packaging plays an important role in reducing its ecological footprint. For many years, we have been optimising it with regard to its sustainability—in production, use and recycling.

Resource efficiency
Packing as much product as possible with as little material as possible—this maxim has driven our research and development since the early 1990s. With success: we have now reduced the operating weight of our packaging by up to 40% by means of increasingly efficient and at the same time functional designs.

High-Grade technical recyclability
Only homogeneous packaging materials achieve optimal recycling results. Therefore, we only use plastics and decorations that are 100% recyclable. Jokey packaging is thus completely recyclable and can be reused as recycled material without any technical quality losses.

Full drainability
All Jokey packaging allows complete access to the contents by removing the lid. This guarantees consumer protection and simplifies the recycling process, because residual fillings lead to a high level of additional technical effort and cost an unnecessary amount of energy.

Second use & Reuse
Jokey packaging is robust, completely emptiable and reliably reclosable. It retains its function after its life as packaging and can be used for a wide variety of purposes. At the same time, it remains 100% recyclable at all times. Moreover, it helps your brand to attract constant attention.

jokey.com/en/the-jokey-eco-concept
Visit jokey.com for more information on the “Eco Concept.” You can also contact us personally—we look forward to hearing from you!
Your shape. Your color. Your design.

JOKEY INDIVIDUAL
A unique packaging designed just for your product attracts attention and encourages consumers to buy it. It conveys the emotional world, the promise of quality and the value of your brand. A strong packaging design gives your product all the attention it needs on the shop shelf and makes you stand ahead of competition.

Jokey Individual
Sensationally different.

From eye-catcher to bestseller.

Jokey will decorate or manufacture your packaging exactly according to your ideas and exactly in the corporate design of your brand. You benefit from the excellent expertise of our packaging experts and the latest state of the art in packaging technology in terms of design, functionality and convenience. As decoration methods, brilliant in-mould labelling, high-quality digital printing and offset printing are available.

jokey.com/en/services/jokey-individual
The direct line to us!
Visit jokey.com for more information on “Jokey Individual.”
You can contact us personally—we look forward to hearing from you!
Unique packaging design.

Only the interplay between logo, color, text and image creates the unmistakable corporate design of your brand. It gives your product the brand identity and highlights its position in a competitive market. Put your message in the limelight!

Images appeal to the gut feeling and stimulate the buying impulse. Jokey offers you a variety of finishing options: from offset and digital printing to Jokey’s unique in-mould labelling. This process allows for emotionally appealing motifs of fascinating brilliance: the complete container surface and the lid can be printed entirely right up to the edge. Optional multisensory effects entice you to smell, touch and marvel.

Layout
Pure emotions.

Container colors
Unmistakable your brand.

Colors arouse emotions and are one of the most important recognition features of your brand. We manufacture your packaging in any color of your choice—including transparent, of course. Buckets and handles can be colored differently. In addition to the 11 Jokey standard colors, we optionally offer many special colors and individual coloring according to PANTONE, RAL or HKS. Flitter and metallic effects as well as luminescent packaging materials provide glamour.

Custom-Moulding
Individual types of packaging.

Nothing differentiates more than an individually designed packaging. Would you like an eye-catcher that attracts all attention at the POS? Or would you like to tailor the function of your packaging specifically to your customers? The Jokey Moulding Service develops a special design in close cooperation with you, which corresponds exactly to your wishes. Jokey Werkzeugbau GmbH guarantees precise moulds and Jokey Technical Service supports you in setting up your filling line.

Sustainable material selection
Packing responsibly.

Sustainable packaging is increasingly important to consumers. In addition to 100% recyclable new plastics, we therefore also offer plastics made from strictly controlled renewable raw materials; in the non-food sector, you can also use PCR or special recyclates to set yourself apart from your competitors.

Future technologies
Connected and convenient.

- Packaging 4.0 communicating with mobile devices or scanner cash registers.
- Intelligent packaging, such as thermochromics’ effects that indicate temperature changes by changing color.
- Smart packaging with additional barrier function, such as the Jokey-Barrier-Tainer, as well as our extensive range of accessories.

Only the interplay between logo, color, text and image creates the unmistakable corporate design of your brand. It gives your product the brand identity and highlights its position in a competitive market. Put your message in the limelight!
More conscious packaging.

Sensitivity about sustainable packaging is increasing—among both consumers and retailers. Manufacturers assuming an attitude have the option of using various recyclates—they are in no way inferior to new plastics and offer many attractive design options.

Our recyclates

Combined sustainable

Completely printable

Sustainability with a basic color.

Whether message with sustainability or sustainability with message: from the classic silver-grey post-consumer recyclates (PCR) from the collection of recyclable materials to different colored post-industrial recyclates (PIR) to special recyclates such as Ocean Based Recycled Plastic (OBRP): within certain color limits, many sustainable messages are available here. We would be delighted to advise you!

It’s the combination.

If you do not have the option of deviating from the colors of your corporate design, you can provide the recycled packaging with a lid or handle made of new plastic in your company’s corporate color. As with the container colors made of new plastic, we also offer the option of PANTONE, RAL or HKS coloring in addition to many standard colors. In this way, your packaging will always remain unmistakably your brand and increases its recycle content nevertheless.

Colorful with a sustainable core.

Jokey’s in-mould labelling process (IML) allows a packaging made of colored recycled material to be printed right to the rim as if it were made of white new plastic—including the lid. The printed label is placed in the injection mould and thermally bonded to the packaging during the injection process. In addition to the IML process, digital printing and other finishing techniques as well as coloring of the plastic are also possible.
Full service for your packaging design.

We have created the Jokey Design Service to ensure that you can use the full sales potential of your packaging. As a full-service provider for packaging design, we support you from consulting on design to the creation and production of artwork.

The Jokey Design Service creates your packaging design for any of our standard or custom moulded packaging. We will design a packaging for you that meets the taste of your target group, promotes your product authentically and emotionally and is unmistakably recognisable as your product brand.

**Creation**
From consulting to design.

First we discuss what you expect from the packaging design and which elements should be included. Then we develop a design concept. As experienced packaging experts, we know what is technically possible and how to achieve the optimal advertising effect. We recommend a container color and develop a print image with image motifs, text, logos etc.

**Visualization**
Turnable 3-D view of your packaging design.

We present our design concept to you as a rendering, as a rotatable digital visualization, as a real prototype or as a small series for presentations and field tests. This allows you to see the design realistically and examine it from all sides. After coordination with you and your approval, we create a final layout of your print image.

**PrePress**
Technically perfect artwork.

Our printing specialists create the artwork for the print motifs of your packaging. As a leading manufacturer, we combine the experience from creating many thousands of print motifs.

**Printing**
Finishing at the latest state of the art.

Jokey’s brilliant in-mould labelling process offers emotional motifs in high-definition quality. Even multisensory effects and digital interactions can be integrated into the in-mould labels. For small print runs, we use digital printing to produce labels of similar high quality. Classic offset printing also offers attractive design options.
Accessories
Added value for you and your customers.

Our comprehensive range of accessories offers your customers convenient assistance, protects your product, makes portioning and removal easier. We will be happy to help you select the right accessories solution.

- Drain tap for removing liquids
- Spout
- Quick-Pack-Lid, a hinged lid for large buckets
- Wet wipe dispensers
- Plastic roller grips for metal handles
- Hold-down device for products delivered in brine or oil
- Product pump for insertion into pre-punched opening of the lid
- Pump stopper
- Pump embossing
- Shaker lid for mixing paints and plasters
- Rolling top: paint roller screens and paint roller plates are available for rectangular containers
- Recessed lid to store a stirrer bar
- Special UN-approved containers for hazardous goods
- Degassing valve (e.g. for sauerkraut)
- Sealing lid for hermetic sealing
- 2-component insert

SPECIALS TUBS & TRAYS
BUCKET RECTANGULAR
BUCKET OVAL
BUCKET ROUND

26 | JOKEY INDIVIDUAL

27 | JOKEY INDIVIDUAL
Nothing differentiates more than an extraordinary packaging design. When developing such a custom mould, we accompany you in a proven and structured process from the initial packaging idea to the setup on your filling line. As an international technology leader, we have the equipment and capacity to bring the most demanding custom mould projects to market maturity. Our numerous custom mould projects are listed in our programme as Jokey Solution Packaging (JSP).

Your advantages:
- Individual packaging buckets and tubs with lids
- Volumes from 100 ml to 35 l and larger
- Every geometric shape is possible
- Moulds of highest precision and durability
- We support you from planning to the completion of the project

Give your brand a characteristic shape.

With expert expertise and state-of-the-art technology, we develop your individual packaging design—with our JSP Jokey Solution Packaging series—and develop it from the idea to marketability.

jokey.com/en/services/custom-mould-service

Visit jokey.com for more information on “Jokey Solution Packaging.” You can contact us personally—we look forward to hearing from you!
Jokey offers you an outstandingly broad selection of round buckets. Like all Jokey packaging, it meets the highest requirements of automatic hot or cold filling. It optimises your production and logistics processes, protects your product and extends its shelf life. It convinces the consumer with its high level of convenience.

At a glance:
- Numerous volumes in various weight categories for all filling materials
- Numerous accessory options
- One lid diameter for various container volumes
- Available in all colors and using all decoration processes
- Sealing and closure options
- Handle made of plastic or metal
- Optional barrier against oxygen and water vapour
**JET Jokey-Euro-Tainer**

- The epitome of the multifunctional packaging bucket
- Numerous volumes
- Various weight categories
- Numerous accessory options
- **JET PC** for special weight efficiency

### Closures
- Reusable closure system
- Sealing lid
- Easy opening
- Tamper-evident closure

### Space-saving
- Stackable

### Handle
- Metal handle
- Roller grip
- Plastic handle
- 2-component plastic handle, colored

### Coloring
- Available in all colors and transparent

### Decoration
- IML
- Digital
- Offset

### Barrier
- Jacket barrier

### Weight categories
- Ultralight
- Light
- Medium
- Heavy

### 2-component packaging

### Food-safe

### Suitable for shakers

### Material
- PP
- Secondary raw material and biopolymers (on request)

### Reusability
- Optimally recyclable
- Can be emptied without leaving any residue

### Accessories
- Spout
- Wet wipe dispenser
- Hold-down device
- Degassing valve
- Product removal

---

The options are not available for all models. Secondary raw materials are only suitable for non-food products.

Please take note of our detailed article specifications and technical guidelines.
<table>
<thead>
<tr>
<th>JCL</th>
<th>Jokey-Compact-Line</th>
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<tbody>
<tr>
<td></td>
<td>Compact, modern shape</td>
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<tr>
<td></td>
<td>Fitted belt handle, not covering the sides</td>
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<td></td>
<td>High stability on the pallet</td>
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<td>High level of transport safety</td>
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| JCL 30 | ISO* | 3.08 / 0.87 / 104.16 |
|        | **   | 190 / 7.50 |
|        | **   | 130 / 5.12 |

| JCL 38 | ISO* | 3.72 / 0.98 / 125.80 |
|        | **   | 222 / 8.75 |
|        | **   | 160 / 6.30 |

| JCL 50 | ISO* | 5.06 / 1.34 / 171.12 |
|        | **   | 228 / 8.94 |
|        | **   | 172 / 6.77 |

| JCL 54 | ISO* | 5.5 / 1.45 / 186.00 |
|        | **   | 227 / 8.93 |
|        | **   | 181 / 7.13 |

| JCL 56 | ISO* | 5.7 / 1.52 / 192.76 |
|        | **   | 227 / 8.93 |
|        | **   | 194 / 7.64 |

** Vs. ltr/gal/oz
** mm/inches

** JPNA products

### Closure
- Reusable closure system
- Tamper-evident closure

### Space-saving
- Stackable

### Handle
- Fitted plastic handle

### Coloring
- Available in all colors and transparent

### Decoration
- IML
- Offset

### Barrier
- Jacket barrier

### Weight categories
- Medium
- Light

### Food-safe

### Material
- PP
- Secondary raw material and biopolymers (on request)

### Reusage
- Optimally recyclable
- Can be emptied without leaving any residue

### Accessories
- Spout
- Wet wipe dispenser
- Degassing valve

The options are not available for all models. Secondary raw materials are only suitable for non-food products.

Please take note of our detailed article specifications and technical guidelines.
JCT Jokey-Coating-Tainer

- The clever tub made of plastic
- Ideal for coatings, paints, powder, food
- Stackable
- Up to 50% savings on transport and storage costs
- Handle, lid and ring can be combined in multiple colors
- No rust, no splinters and no dents

Closure
- Reusable closure system
- Easy opening
- Tamper-evident closure

Decoration
- IML

Barrier
- Jacket barrier

Space-saving
- Plastic handle (optional for JCT 750 C)
- 2-component plastic handle, colored

Weight categories
- Medium

Food-safe
- Suitable for shakers
  - with easy-opening lid

Coloring
- Available in all colors and transparent

Material
- PP
- Secondary raw material and biopolymers (on request)

Reusage
- Optimally recyclable
- Can be emptied without leaving any residue

- The options are not available for all models. Secondary raw materials are only suitable for non-food products.
- Please take note of our detailed article specifications and technical guidelines.

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**M**

- JCT 750 C***
  - 150°: 0.81 / 0.21 / 27.39
  - 200°: 102 / 3.94
  - 300°: 123 / 4.84

- JCT 25 C***
  - 150°: 2.85 / 0.75 / 96.38
  - 200°: 157 / 6.18
  - 300°: 163.5 / 6.44

- JCT 53 C***
  - 150°: 5.29 / 1.40 / 178.90
  - 200°: 196.5 / 7.74
  - 300°: 203.5 / 8.01

*** Cylindrical versions not stackable

* Vo.ltr/gal/oz
** mm/inches
**JET+ Jokey-Euro-Tainer-Plus**

- The lid fits tightly and securely
- 100% liquid-tight
- Ideal for shakers
- High level of transport safety
- Diameters optimised for palletisation
- New stack ribbing guarantees stability
- Ergonomic 2-component plastic handle

**Closure**
- Reusable closure system
- Tamper-evident closure

**Space-saving**
- Stackable

**Handle**
- Metal handle
- Roller grip
- Ergonomic 2-component plastic handle, colored

**Coloring**
- Available in all colors and transparent

**Decoration**
- IML
- Digital
- Offset

**Barrier**
- Jacket barrier

**Weight categories**
- Medium

**Food-safe**
- Suitable for shakers

**Material**
- PP
- Secondary raw material and biopolymers (on request)

**Reusability**
- Optimally recyclable
- Can be emptied without leaving any residue

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**The options are not available for all models. Secondary raw materials are only suitable for non-food products. Please take note of our detailed article specifications and technical guidelines.**

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**NEW**

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JHL Jokey-Heavy-Line

- For heavy goods
- Robust and sturdy
- Space-saving and stackable
- Protected easy-opening flap
- High stability and tight lid fit thanks to broad bucket rim

The options are not available for all models. Secondary raw materials are only suitable for non-food products. Please take note of our detailed article specifications and technical guidelines.

**Closure**
- Reusable closure system
- Tamper-evident closure

**Space-saving**
- Stackable

**Handle**
- Plastic handle

**Coloring**
- Available in all colors and transparent

**Decoration**
- Digital
- Offset

**Weight categories**
- Heavy

**Suitable for shakers**

**Material**
- PP
- Secondary raw material and biopolymers (on request)

**Reusability**
- Optimally recyclable
- Can be emptied without leaving any residue

**Accessories**
- Spout
- Wet wipe dispenser
- Degassing valve

**JHL 45**
- **ISO** 4.6 / 1.22 / 155.56
- **Ø** 201 / 7.91
- **H** 202 / 7.95

**JHL 118**
- **ISO** 12.1 / 3.20 / 409.20
- **Ø** 293 / 11.54
- **H** 325 / 12.80

**JHL 170**
- **ISO** 17.1 / 4.52 / 578.29
- **Ø** 300 / 11.81
- **H** 325 / 12.80

* Vs. ltr / gal / oz
** mm / inches
JSL Jokey-Slim-Line

- Tailored for lightweight material
- Geared to lightweight
- Light and stackable
- Reduced weight and space required

Closure
- Reusable closure system
- Sealing lid
- Tamper-evident closure

Sealing
- Space-saving

Handle
- Plastic handle

Coloring
- Available in all colors and transparent

Decoration
- IML
- Digital
- Offset

Barrier
- Jacket barrier

Weight categories
- Light
- Medium

Material
- PP

Reusage
- Optimally recyclable
- Can be emptied without leaving any residue

Accessories
- Spout
- Wet wipe dispenser
- Degassing valve

The options are not available for all models. Secondary raw materials are only suitable for non-food products. Please take note of our detailed article specifications and technical guidelines.

JSL 20
ISO* 2.08 / 0.55 / 70.54
** 155.6 / 6.13
*** 163.3 / 6.43

JSL 21
ISO* 2.1 / 0.55 / 71.02
** 179 / 7.05
*** 142.5 / 5.61

JSL 24
ISO* 2.3 / 0.61 / 77.78
** 179 / 7.05
*** 142.2 / 5.60

JSL 40
ISO* 4.17 / 1.10 / 141.02
** 225.6 / 8.88
*** 148.6 / 5.85

JSL 53
ISO* 5.1 / 1.35 / 172.45
** 227 / 8.94
*** 185 / 7.09

JPNA products
**JST Jokey-Seal-Tainer**

**The champion in its weight class.**
The lighter they come; the more sustainable they are: the JST reduces the amount of material used, produces lower CO₂ emissions when transported and decreases disposal fees. At the same time, the JST is more stable and robust than other ultra-light buckets. Its slender handle enables the transport of standard filling weights in a reliable, ergonomic and comfortable way.

**Kitchen professional with freshness seal.**
The new Jokey Seal Tainer is tailored precisely to the needs of your bulk consumers. The ultralight container has a widened rim to which a peel-off sealing film can be attached. The film protects your product and ensures trust on the part of the consumer.

<table>
<thead>
<tr>
<th>JST 35</th>
<th>JST 44</th>
<th>JST 50</th>
<th>JST 55</th>
<th>JST 107</th>
</tr>
</thead>
<tbody>
<tr>
<td>ø**</td>
<td>226 / 8.9</td>
<td>ø**</td>
<td>226 / 8.9</td>
<td>ø**</td>
</tr>
<tr>
<td>h**</td>
<td>120 / 4.76</td>
<td>h**</td>
<td>163 / 6.44</td>
<td>h**</td>
</tr>
</tbody>
</table>

**Closure**
- Sealing lid
- Standard lid in preparation

**Sealing**
- With high-strength sealing foil
- With peel off foil

**Handle**
- 2-component plastic handle, colored

**Coloring**
- Available in all colors and transparent

**Decoration**
- IML
- Digital
- Offset

**Weight categories**
- Light
- Medium

**2-component packaging**

**Food-safe**

**Material**
- PP

**Reusage**
- Optimally recyclable
- Can be emptied without leaving any residue

- Can be sealed with peel off film
- Sealing implicates high product safety
- User-orientated convenience
- Extremely stable and safe to transport
- Feather-light 2-component plastic handle

The options are not available for all models. Secondary raw materials are only suitable for non-food products. Please take note of our detailed article specifications and technical guidelines.

* Vol. ltr/gal/oz
** mm/inches
**JT Jokey-Tainer**

- Robust, resilient, proven
- High stability on the pallet thanks to stable, secure double rim system

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**Closure**
- Reusable closure system
- Tamper-evident closure

**Sealing**
- Stackable

**Handle**
- Metal handle
- Roller grip
- Plastic handle

**Coloring**
- Available in all colors and transparent

**Decoration**
- IML
- Offset

**Food-safe**

**Material**
- pp

**Reusage**
- Optimally recyclable
- Can be emptied without leaving any residue

**Sealing**
- Stackable

**Barrier**
- Jacket barrier

**Weight categories**
- Light
- Medium
- Heavy

**Coloring**
- Available in all colors and transparent

**Decoration**
- IML
- Offset

**Barrier**
- Jacket barrier

**Weight categories**
- Light
- Medium
- Heavy

---

**SPECIALS**

- **JTs**: Various sizes and capacities
- **ISO**: Volume (l/ gal)/ weight (oz)
- **mm/inches**

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The options are not available for all models. Secondary raw materials are only suitable for non-food products. Please take note of our detailed article specifications and technical guidelines.
Everyday millions of oval Jokey buckets perform excellently as packaging for paints, adhesives and other construction chemical products. We offer you the largest oval series available on the market with volumes from 1.3 to 19 litres. Numerous accessory options increase convenience for craftsmen and do-it-yourselfers.

At a glance:
- Tried and tested bucket for the construction chemicals industry
- Large selection of volumes
- Broad advertising space, all decoration processes
- Numerous accessory options
- Handle made of plastic or metal
- Suitable for shakers
JETO Jokey-Euro-Tainer-Oval

- The construction professional for paints and construction chemicals
- Large selection of volumes
- Numerous accessory options
- Handle made of plastic or metal
- Sizes compatible with standard paint rollers
- Large facing on the retail shelf

** Closure **
- Reusable closure system
- Easy opening
- Tamper-evident closure

** Space-saving **
- Stackable

** Handle **
- Metal handle
- Roller grip
- Plastic handle
- 2-component plastic handle, colored

** Coloring **
- Available in all colors and transparent

** Decoration **
- IML
- Digital
- Offset

** Weight categories **
- Medium
- Heavy

** Food-safe **
- Suitable for shakers

** Material **
- PP
- Secondary raw material and biopolymers (on request)

** Reusability **
- Optimally recyclable
- Can be emptied without leaving any residue

** Accessories **
- Spout
- Wet wipe dispenser
- Degassing valve

The options are not available for all models. Secondary raw materials are only suitable for non-food products. Please take note of our detailed article specifications and technical guidelines.
**JETO+ Jokey-Euro-Tainer-Oval-Plus**

- Bucket suitable for shakers, for paints and construction chemicals
- The lid fits tightly and reliably
- 100 % liquid-tight
- New JETO+ closure system
- Easy-opening closure system
- New lid ribbing ensures a high-level of stability

### Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>ISO*</th>
<th>ISO**</th>
<th>ISO***</th>
<th>L x W (mm/&quot;inches)</th>
<th>V (ltr/gal/oz)</th>
</tr>
</thead>
<tbody>
<tr>
<td>JETO+ 30</td>
<td>3.1 / 0.82 / 10.64</td>
<td>140 / 5.51</td>
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<td>JETO+ 55</td>
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<td>241 / 9.45</td>
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<td></td>
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</tr>
</tbody>
</table>

### Characteristics

- **Professionals for paints and construction.**
  The new oval JETO+ and its round counterpart JET+ are perfectly suited for the requirements of the construction chemicals industry. Heavy goods such as paints, coatings or plasters are safely packed in it. The robust, compact design withstands even heavy mechanical loads.

- **100 % leak-proof in the shaker.**
  Thanks to their innovative lid rim system, the JETO+ containers remain reliably leak-proof even in a shaker. The guarantee for shaker use is 3 x 3 minutes. A perfect paint mixture delights the consumer: the underside of the lid is without segments, ensuring that no paint residues are left there during the shaking process.

### Options

- The options are not available for all models. Secondary raw materials are only suitable for non-food products. Please take note of our detailed article specifications and technical guidelines.

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The options are not available for all models. Secondary raw materials are only suitable for non-food products. Please take note of our detailed article specifications and technical guidelines.

* Vo. ltr / gal / oz

** mm / inches
A completely new packaging shape.
The Jokey Multi-Pack surprises with a successful mix of oval and rectangular design. The innovative design with rounded corners. Its rounded corners uniquely signalise style and trend awareness.

The best ambassador for your brand.
The new shape combined with an emotional branding makes your product an eye-catcher guaranteed:

The new Jokey Multi-Pack is the ideal packaging for a product launch!

Jokey-Multi-Pack

- Ergonomic plastic handle
- Optimised logistics
- Transport safety
- Plenty of space for your advertising
- All decoration options
- Easy handling
- Suitable for mixing plants

NEW

JMP 185

ISO* 17.85 / 4.72 / 603.65

LxW** 400 x 292 / 15.75 x 11.49

Further sizes in preparation

** 260 / 10.24

* Vo. ltr / gal / oz

** mm / inches

The options are not available for all models. Secondary raw materials are only suitable for non-food products. Please take note of our detailed article specifications and technical guidelines.

** Pipe, hot / cold

Material

- PP
- Secondary raw material and biopolymers (on request)

Reusage

- Optimally recyclable
- Can be emptied without leaving any residue

Accessories

- Spout
- Wet wipe dispenser
- Degassing valve

Decoration

- IML
- Digital
- Offset

Weight categories

- Medium

Food-safe

Suitable for shakers

Handle

- Ergonomic 2-component plastic handle, colored

Space-saving

- Reusable closure system
- Tamper-evident closure

Closure

Coloring

- Available in all colors and transparent

Further sizes in preparation

Decoration

- IML
- Digital
- Offset

Material

- PP
- Secondary raw material and biopolymers (on request)

Reusage

- Optimally recyclable
- Can be emptied without leaving any residue

Accessories

- Spout
- Wet wipe dispenser
- Degassing valve

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Four corners—and all-around favourable.

Whether on the pallet or on the shelf—our rectangular and square buckets make optimum use of the available space. The straight sides provide an ideal advertising space to present your brand message effectively at the POS.

At a glance:
- Optimum use of space on pallets and shelves
- Straight sides as perfect advertising space
- Many accessory options
- Plastic or metal carrying handles
- All sealing and closure options
- Brilliant In-Mould Labelling, offset or digital print
- Optional barrier against oxygen and water vapour
JETR Jokey-Euro-Tainer-Rectangular

- Broad front offers large advertising space
- Efficient pallet and shelf utilization
- Many accessory options
- Plastic or metal handle
- Suitable for shakers

Closure
- Reusable closure system
- Sealing lid
- Easy opening
- Tamper-evident closure

Sealing

Space-saving
- Stackable

Handle
- Metal handle
- Roller grip
- Plastic handle
- Ergonomic 2-component plastic handle, colored

Decorative
- Available in all colors and transparent

Barrier
- Jacket barrier

Decoration
- IML
- Digital
- Offset

Weight categories
- Medium

2-component packaging

Material
- PP
- Secondary raw material and biopolymers (on request)

Reusability
- Optimally recyclable
- Can be emptied without leaving any residue

The options are not available for all models. Secondary raw materials are only suitable for non-food products. Please take note of our detailed article specifications and technical guidelines.

The options are not available for all models. Secondary raw materials are only suitable for non-food products. Please take note of our detailed article specifications and technical guidelines.
**JCLR Jokey-Compact-Line-Rectangular**

- Compact, modern shape
- Fitted plastic handle, not covering the sides
- High stability on the pallet
- High level of transport safety

**Closure**
- Reusable closure system
- Tamper-evident closure

**Space-saving**
- Stackable

**Handle**
- Fitted plastic handle
- 2-component plastic handle, colored

**Coloring**
- Available in all colors and transparent

**Decoration**
- IML
- Offset

**Barrier**
- Jacket barrier

**Weight categories**
- Medium

**Food-safe**
- Suitable for shakers

**Material**
- PP
- Secondary raw material

**Reusage**
- Optimally recyclable
- Can be emptied without leaving any residue

**Accessories**
- Spout
- Wet wipe dispenser

---

The options are not available for all models. Secondary raw materials are only suitable for non-food products. Please take note of our detailed article specifications and technical guidelines.

<table>
<thead>
<tr>
<th>JCLR 36</th>
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<tbody>
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<td><strong>iso</strong></td>
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<tr>
<td><strong>LxW</strong></td>
<td>247.5x165.5/9.74x6.52</td>
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<tr>
<td><strong>µ</strong></td>
<td>129/5.08</td>
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</tbody>
</table>

* Vol. ltr/gal/oz
** mm/inches
## JETQ Jokey-Euro-Tainer-Square

- Attractive square shape
- Straight front provides perfect advertising space
- Easy Opening Closure
- Efficient pallet utilization
- Many accessory options
- 2-component plastic handle for individual coloring

### Technical Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>ISO*</th>
<th>LxW**</th>
</tr>
</thead>
<tbody>
<tr>
<td>JETQ 25</td>
<td>2.5 / 0.66 / 164.55</td>
<td>199 x 199 / 7.84 x 7.84</td>
</tr>
<tr>
<td>JETQ 20</td>
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<td>197 x 197 / 7.76 x 7.76</td>
</tr>
<tr>
<td>JETQ 21</td>
<td>2.9 / 0.77 / 198.07</td>
<td>197 x 197 / 7.76 x 7.76</td>
</tr>
<tr>
<td>JETQ 25</td>
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<td>JETQ 51</td>
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<tr>
<td>JETQ 80</td>
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<td>287 x 248 / 11.30 x 9.76</td>
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<tr>
<td>JETQ 105</td>
<td>10.7 / 2.83 / 361.85</td>
<td>287 x 248 / 11.30 x 9.76</td>
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<tr>
<td>JETQ 115</td>
<td>11.4 / 3.01 / 385.53</td>
<td>287 x 248 / 11.30 x 9.76</td>
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<tr>
<td>JETQ 120</td>
<td>11.9 / 3.34 / 402.43</td>
<td>287 x 248 / 11.30 x 9.76</td>
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<td>JETQ 30</td>
<td>2.9 / 0.77 / 98.07</td>
<td>197 x 197 / 7.76 x 7.76</td>
</tr>
<tr>
<td>JETQ 31</td>
<td>2.9 / 0.77 / 98.07</td>
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<td>JETQ 35</td>
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<td>199 x 199 / 7.84 x 7.84</td>
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<td>JETQ 50</td>
<td>5.4 / 1.43 / 182.62</td>
<td>199 x 199 / 7.84 x 7.84</td>
</tr>
<tr>
<td>JETQ 80</td>
<td>8.5 / 2.25 / 287.45</td>
<td>287 x 248 / 11.30 x 9.76</td>
</tr>
<tr>
<td>JETQ 105</td>
<td>10.7 / 2.83 / 361.85</td>
<td>287 x 248 / 11.30 x 9.76</td>
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<tr>
<td>JETQ 115</td>
<td>11.4 / 3.01 / 385.53</td>
<td>287 x 248 / 11.30 x 9.76</td>
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<tr>
<td>JETQ 120</td>
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<td>287 x 248 / 11.30 x 9.76</td>
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</tr>
</tbody>
</table>

* Vo. ltr / gal / oz

The options are not available for all models. Secondary raw materials are only suitable for non-food products. Please take note of our detailed article specifications and technical guidelines.

* mm / inches
JTR Jokey-Tainer-Rectangular

- Attractive rectangular shape
- Straight front provides perfect advertising space
- Efficient pallet utilization
- Many accessory options
- 2-component plastic handle for individual coloring

Closure
- Reusable closure system
- Tamper-evident closure

Sealing
- Stackable

Space-saving
- Stackable

Handle
- 2-component plastic handle, colored
- Metal handle with roller grip

Coloring
- Available in all colors and transparent

Decoration
- IML
- Offset

Barrier
- Full barrier, optional
- Jacket barrier

Weight categories
- Medium
- Heavy

Food-safe

Material
- pp
- Secondary raw material and biopolymers (on request)

Reusage
- Optimally recyclable
- Can be emptied without leaving any residue

Accessories
- Spout
- Wet wipe dispenser
- Hold-down device
- Degassing valve

The options are not available for all models. Secondary raw materials are only suitable for non-food products. Please take note of our detailed article specifications and technical guidelines.

JTR 42
- ISO*: 4.2 / 1.11 / 42.02
- LxW**: 289 x 198 / 11.38 x 7.8

JTR 57
- ISO*: 5.5 / 1.45 / 185.98
- LxW**: 289 x 198 / 11.38 x 7.8

JTR 80
- ISO*: 8.1 / 2.14 / 273.93
- LxW**: 298 x 198.5 / 11.73 x 7.81

* Vo. ltr / gal / oz
** mm / inches
Whether food or non-food: small filling quantities are perfectly packed in Jokey tubs and trays. The easy-opening closure ensures convenience, and the re-closability provides for a long shelf life of the product—and that simply and 100% recyclable.

At a glance:
- Volumes from 120 ml to 5.8 l
- Available in all colors and transparent
- Suitable for hot and cold filling, freezers and microwaves
- Sealing and closure options
- Optional barrier against oxygen and water vapour
- Attractive decors in HD quality
- Special: the Jokey Euro Tainer Tray E (JETSE) for E2 Euro crates

Small, fine and high in demand.
**JETB Jokey-Euro-Tainer-Box**

- Perfect for delicacies, ice cream and sweets
- Small volumes from 120 ml to 1.56 l
- Convenient and consumer-friendly
- With and without plastic handle

**Material**
- PP
- Secondary raw material and biopolymers (on request)

**Reusability**
- Optimally recyclable
- Can be emptied without leaving any residue

**Decoration**
- IML
- Offset

**Barrier**
- Full barrier, optional
- Jacket barrier

**Weight categories**
- Ultralight
- Light
- Medium
- Heavy

**Sealing**
- Tamper-evident closure
- Sealing lid closure system
- Space-saving
- Tamper-evident closure

**Coloring**
- Available in all colors and transparent

**Specials**

Please take note of our detailed article specifications and technical guidelines.

The options are not available for all models. Secondary raw materials are only suitable for non-food products.
<table>
<thead>
<tr>
<th>Model</th>
<th>ISO*</th>
<th>LxW**</th>
<th>Weight categories</th>
<th>Material</th>
<th>Reusage</th>
<th>Sealing</th>
<th>Space-saving</th>
<th>Coloring</th>
<th>Decoration</th>
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</thead>
<tbody>
<tr>
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<td>25.8 / 1.02</td>
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<td>Full barrier, optional</td>
<td>Stackable</td>
<td>Available in all colors and transparent</td>
<td>IML</td>
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<td>JETS 180</td>
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<td>29.8 / 1.17</td>
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<td></td>
<td>Can be emptied without leaving any residue</td>
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<td></td>
<td>Available in all colors and transparent</td>
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</tbody>
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** Notes:
- * ISO
- ** mm/inches
- **

- Ideal for fresh products
- Handy and convenient
- Large selection of shapes and sizes

The options are not available for all models. Secondary raw materials are only suitable for non-food products.
Please refer to our detailed article specifications and technical guidelines.
**JETSE** Jokey-Euro-Tainer-Tray-E

- Packaging modules for E2-transport crates
- Optimum size for E2-transport crates, grid trolley und euro pallets
- Modular

---

**Closure**

- Reusable closure system
- Sealing lid closure system
- Tamper-evident closure

**Decoration**

- IML (only available for the lid)

**Sealing**

**Space-saving**

- stackable

**Coloring**

- Available in all colors and transparent

**Material**

- PP

**Reusage**

- Optimally recyclable
- Can be emptied without leaving any residue

**Weight categories**

- Medium

**Suitable for microwaves**

- Food-safe

---

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---

* Vo. ltr/gal/oz

** mm/inches
### JOB 1.1
- **ISO**: 1.1 / 0.29 / 37.20
- **LxW**: 181.5 x 140 / 7.15 x 5.51
- **Vo. ltr/gal/oz**: 78 / 3.07

### JOB 1.62
- **ISO**: 1.67 / 0.44 / 56.48
- **LxW**: 181.5 x 140 / 7.15 x 5.51
- **Vo. ltr/gal/oz**: 118 / 4.65

### JOB 23
- **ISO**: 2.3 / 0.61 / 77.78
- **LxW**: 251 x 169 / 9.88 x 6.65
- **Vo. ltr/gal/oz**: 86.4 / 3.40

---

**JOB Jokey-Oval-Box**

- Ideal packaging for ice cream and sweets
- Practical oval shape
- Convenient and consumer friendly

---

**Closure**
- Reusable closure system
- Sealing lid closure system
- Tamper-evident closure

**Decoration**
- IML

**Sealing**
- Space-saving

**Material**
- PP

**Weight categories**
- Medium

**Reusage**
- Optimally recyclable
- Can be emptied without leaving any residue

**Suitable for microwaves**
- Food-safe

**Coloring**
- Available in all colors and transparent

---

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* Vo. ltr/gal/oz
** mm/inches
JSB Jokey-Square-Box

- Perfect for ice cream and delicacies
- Lid lifting protection
- Space-saving square design
- Optimum use of storage, transport and shelf space
- Advertising space on sides and lid

**Closure**
- Reusable closure system
- Tamper-evident closure

**Sealing**
- Stackable

**Space-saving**
- Stackable

**Coloring**
- Available in all colors and transparent

**Decoration**
- IML

**Barrier**
- Full barrier, optional
- Jacket barrier

**Weight categories**
- Light
- Medium

**Suitable for microwaves**

**Food-safe**

**Material**
- PP

**Reusage**
- Optimally recyclable
- Can be emptied without leaving any residue

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* Vol. ltr / gal / oz

** mm / inches
JSLB Jokey-Slim-Line-Box

- Perfect for delicacies, ice cream and sweets
- Small volumes from 120 ml to 1.56 l
- Convenient and consumer friendly
- With and without plastic handle
- Maximum weight efficiency

Closure
- Reusable closure system
- Sealing lid closure system
- Tamper-evident closure

Sealing

Space-saving
- Stackable

Handle
- Plastic handle
- 2-component plastic handle, colored

Coloring
- Available in all colors and transparent

Decoration
- IML
- Offset

Barrier
- Full barrier, optional
- Jacket barrier

Weight categories
- Ultralight

Suitable for microwaves

Food-safe

Material
- PP
- Secondary raw material and biopolymers (on request)

Reusage
- Optimally recyclable
- Can be emptied without leaving any residue

Accessories
- Spoon Ø 67 - 95

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Please take note of our detailed article specifications and technical guidelines.

* Vo. ltr / gal / oz
** mm / inches
*** in preparation
Packaging experts in their field.

Specialized requirement profiles for packaging require specialized solutions. Whether you need protection for heavy goods, a barrier against oxygen and water vapour or UN-approved packaging for hazardous goods, take advantage of our expertise in innovative materials and designs.

At a glance:
- **JBT** (Jokey-Barrier-Tainer) with effective barrier effect against oxygen and water vapour
- **JG** (Jokey-Gallon) for heavy chemical and construction chemicals
- **JFT** (Jokey-Feed-Tainer) for animal food and the use as feeding or drinking bucket in the barn
- **Jokey-UN** for solid dangerous goods up to dangerous goods class II
**JBT Jokey-Barrier-Tainer**

- Effective protection against oxygen and water vapour
- Full or jacket barrier
- All sealing and closure options
- Attractive In-Mould Labelling decoration

**Closure**
- Reusable closure system
- Sealing lid
- Tamper-evident closure

**Sealing**

**Space-saving**
- stackable

**Handle**
- Plastic handle (only for JBT 15)

**Coloring**
- Available in all colors and transparent

**Decoration**
- IML

**Barrier**
- Full barrier
- Jacket barrier

**Weight categories**
- Medium

**Food-safe**

**Material**
- PP
- Secondary raw material and biopolymers (on request)

**Reusage**
- Optimally recyclable
- Can be emptied without leaving any residue

**SPECIALS TUBS & TRAYS**
- Bucket
- Rectangular Bucket
- Oval Bucket
- Individual Bucket

**SPECIALS TUBS & TRAYS**
- Bucket
- Rectangular Bucket
- Oval Bucket
- Individual Bucket

---

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**JBT 580**

- ISO*: 0.64 / 0.17 / 21.64
- LxW**: 140 x 100 / 5.51 x 3.94
- **: 73.5 / 2.89

**JBT 14**

- ISO*: 1.5 / 0.4 / 50.73
- LxW**: 163.5 x 143.5 / 6.44 x 5.65
- **: 95 / 3.74

---

* Vn. ltr / gal / oz  
** mm / inches
Jokey-UN

- UN approval for liquid and solid goods up to dangerous goods class II
- Safety closure and tamper-evident closure
- Lid spout
- Can be emptied without leaving any residue

**Closure**
- Safety closure
- Tamper-evident closure

**Space-saving**
- Stackable

**Handle**
- Plastic handle
- Metal handle

**Coloring**
- Available in all colors and transparent

**Decoration**
- Digital
- Offset

**Weight categories**
- Heavy

**UN-Approval**
- UN-approval for solid filling goods class II and III and clinic disposal

**Suitable for shakers**

**Material**
- PP/PE

**Reusability**
- Optimally recyclable
- Can be emptied without leaving any residue

**Accessories**
- Spout

**Coloring**
- Available in all colors and transparent

**Decoration**
- Digital
- Offset

**Weight categories**
- Heavy

**UN-Approval**
- UN-approval for solid filling goods class II and III and clinic disposal

---

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**JFT Jokey-Feed-Tainer**

- Practical animal feed bucket
- Robust, stable and reclosable
- Added value as a utility bucket
- Handle with roller grip

---

### Closure
- Reusable closure system

### Space-saving
- Stackable

### Handle
- Ergonomic plastic handle

### Coloring
- Available in all colors and transparent

### Decoration
- Digital
- Offset

### Weight categories
- Medium

### Food-safe

#### Material
- PP
- Secondary raw material and biopolymers (on request)

#### Reusage
- Optimally recyclable
- Can be emptied without leaving any residue

---

**JFT 160**

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**JFT 180**

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---

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* Vs. ltr /gal /oz
** mm/ inches
**Jokey Gallon**

- For heavy chemical and construction chemicals
- Robust and reliable in almost all situations
- Handle made of colorable plastic

---

**Closure**
- Reusable closure system
- Tamper-evident closure
- Foam rubber seal optional

**Space-saving**
- Stackable

**Handle**
- Ergonomic plastic handle

**Coloring**
- Available in all colors and transparent

**Decoration**
- Digital
- Offset

**Weight categories**
- Heavy

**Material**
- PP
- Secondary raw material and biopolymers (on request)

**Reusage**
- Optimally recyclable
- Can be emptied without leaving any residue

**Accessories**
- Spout
- Wet wipe dispenser
- Degassing valve

---

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Please take note of our detailed article specifications and technical guidelines.*

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* Vol. ltr/gal/oz
** mm/inches